

D

C

B

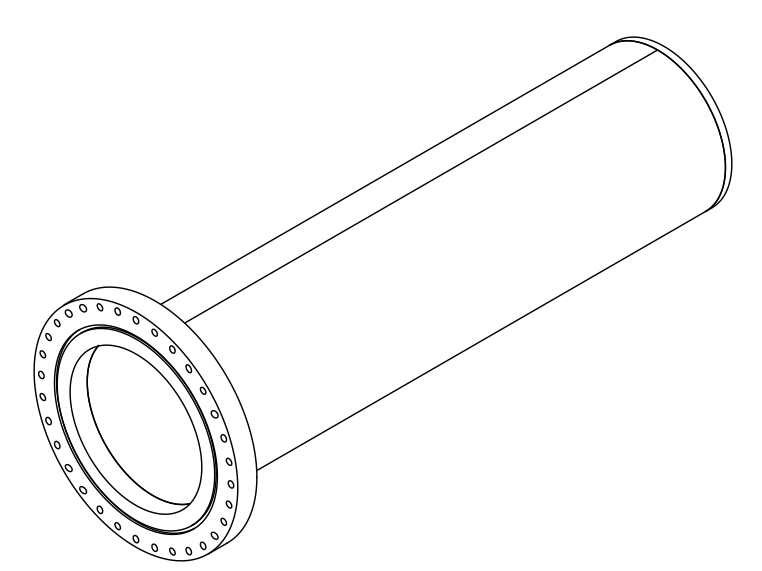
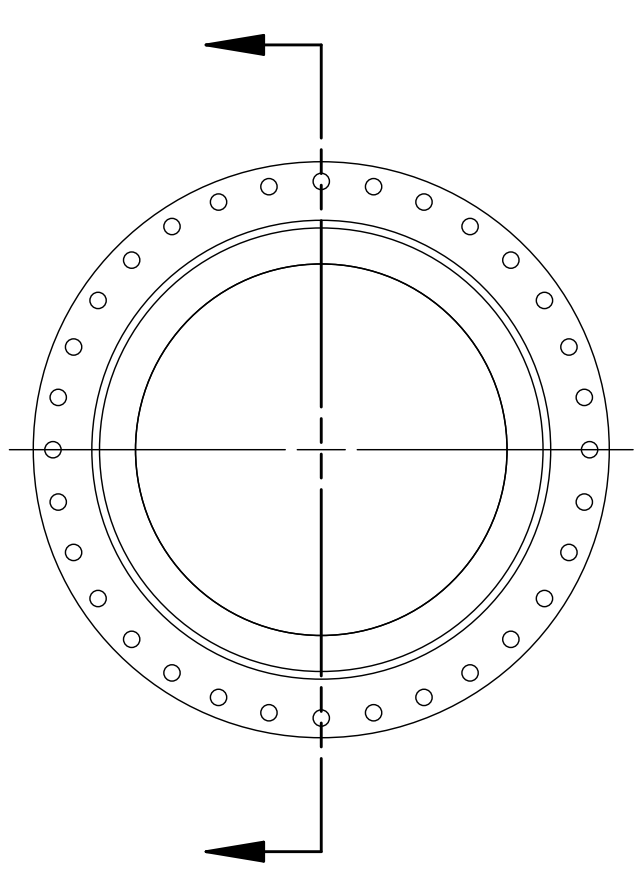
A

D

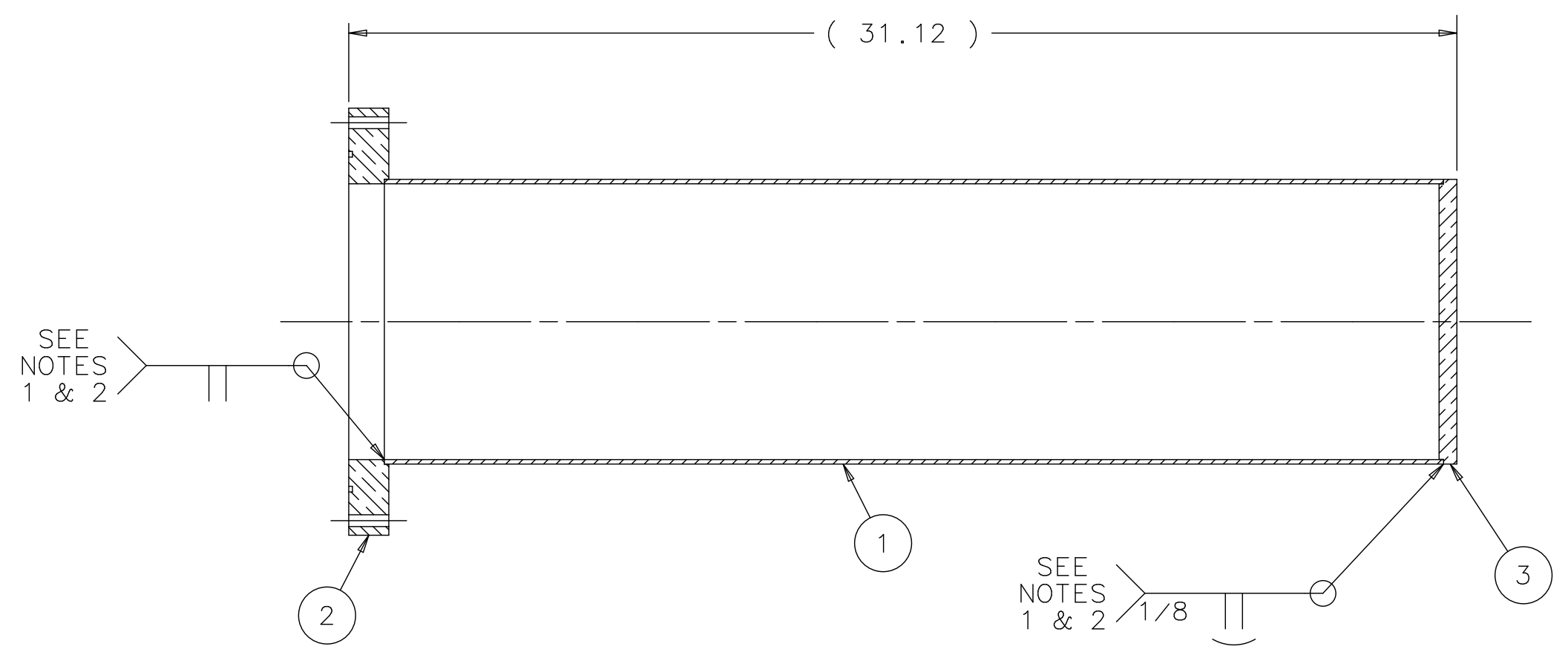
C

B

A



ISOMETRIC VIEW
SCALE: 1/8



- NOTES:
1. ALL WELDS TO BE VACUUM LEAK TIGHT. LEAK TEST: NO LEAK SHALL BE DETECTABLE ON THE MOST SENSITIVE SCALE OF A HELIUM LEAK DETECTOR WITH A MINIMUM SENSITIVITY OF 10^{-9} ATM.CC/SEC.
 2. ALL WELDS TO BE PREFORMED WITHOUT THE USE OF WELDING ELECTRODES CONTAINING THORIUM.

NOTICE: IMAGE OBTAINED FROM FERMILAB WEB SITE
This information is provided for REFERENCE use only.
Not for MANUFACTURE, or DESIGN INFORMATION.
All information contained in this document represents work sponsored by an agency of the U.S. Government. Neither the U.S. Government nor any agency thereof, nor Universities Research Association, Inc., nor any of their employees or officers, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product or process disclosed, or represents that its use would not infringe privately owned rights.

3	MC-466578	DAMIC CU VESSEL BASE		1
2	MD-466579	DAMIC VESSEL SHELL		1
1	MC-466582	DAMIC CU VESSEL TUBE		1
ITEM	PART NO.	DESCRIPTION OR SIZE		QTY.
PARTS LIST				
UNLESS OTHERWISE SPECIFIED		ORIGINATOR	H.CEASE	24-SEP-2009
		DRAWN	J.MATESKI	24-SEP-2009
±	±	CHECKED	H.CEASE	24-SEP-2009
1. BREAK ALL SHARP EDGES MAX.		APPROVED	H.CEASE	24-SEP-2009
2. DO NOT SCALE DRAWING.		USED ON MD-466600		
3. DIMENSIONS BASED UPON				
4. MAX. ALL MACH. SURFACES		MATERIAL SEE PARTS LIST ABOVE		
5. DRAWING UNITS: ✓				
FERMI NATIONAL ACCELERATOR LABORATORY UNITED STATES DEPARTMENT OF ENERGY				
MECHANICAL/DETECTORS PIXEL DETECTOR DAMIC-VESSEL-WELDMENT				
SCALE 1:4 & NOTED		DRAWING NUMBER 9213.750-MC-466583		SHEET 1 OF 1
REV				
CREATED WITH : Ideas12NXSeries				
GROUP: PPD/MECHANICAL DEPARTMENT				